



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2230-3
Job Sheet 167833



Part No: D2230-3

Job Qty: 90 ea

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/7/17

Job Tracking No:

Due Date: 11/24/17

Created By: Chantal Lavoie

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Purchasing	90 pcs		11/23/17	0.00	0.00	Purchasing		Chantal 17-12-22
120	Packaging	90 pcs		11/23/17	0.00	0.00	Packaging2		Chantal 17-12-22
130	QC	90 pcs		11/23/17	0.00	0.00	QC6		38 9-89
140	HandFinish	90 pcs		11/23/17	0.00	0.57	HandFinish1		
150	QC	90 pcs		11/23/17	0.00	0.00	QC7		
160	Powdercoat	90 pcs		11/24/17	0.00	0.67	Powdercoat1		DAS 38 9-89
170	QC	90 pcs		11/24/17	0.00	0.00	QC3		5/524
180	Packaging	90 pcs		11/24/17	0.00	0.00	Packaging3		
190	QC21-SA	90 Ea		11/24/17	0.00	0.00	QC21		

Part Op 90 - Issue P/O to Metec : _____

Descriptions: 120 - Ensure C of C is attach

160 - START TIME: _____

190 - Original B/N is 148845 - w/o was closed and costed D2230-3 D2230-3

DAS
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9-08

JAN 08 2016

JAN 09 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Purchasing	D2230-3P	90	0	0	0
	D2423	6	895	0	0

Part Specifications

Specifications could not be found.



S026865



Mounting Lug

PART NO:

Revision:

Operation:

Change No:

D2230-3

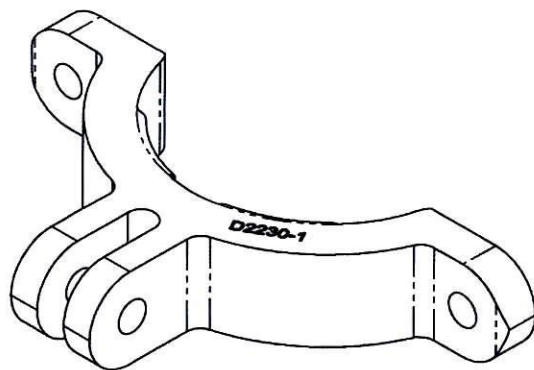
Purchasing

Dart Aerospace Ltd.

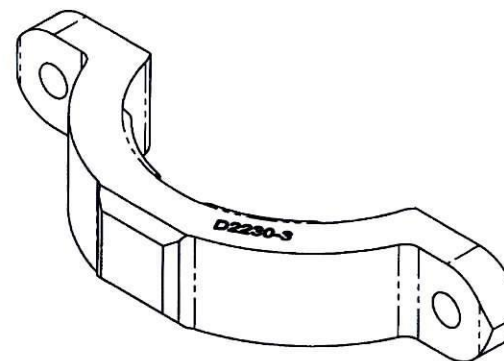
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 12/22/17

Job No: 167833



D2230-1 MOUNTING LUG



D2230-3 MOUNTING LUG

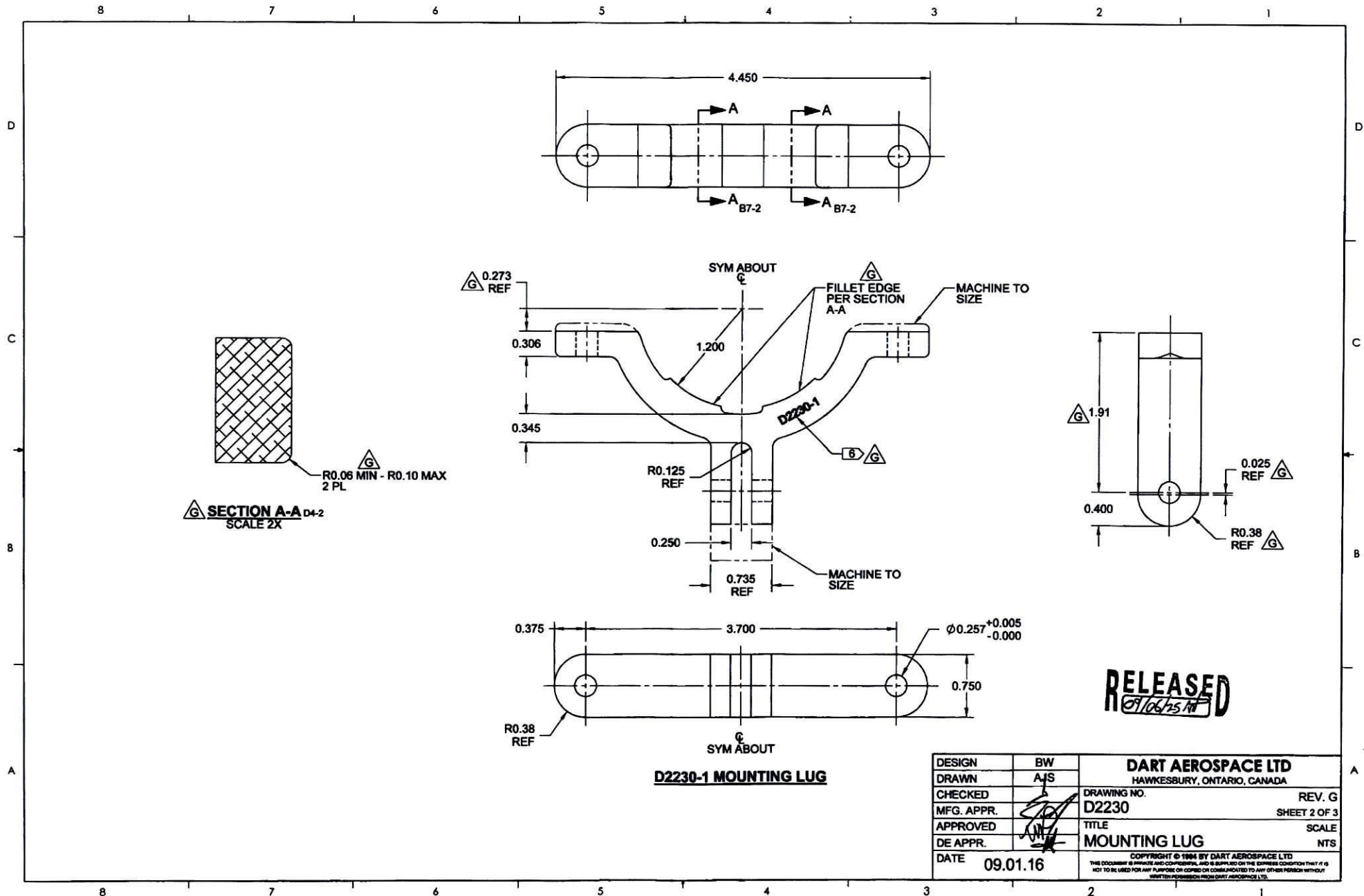
RELEASED
01/06/05

G	REDRAWN IN SOLIDWORKS TO CURRENT DESIGN STANDARDS. REFER TO SECTION A-A & B-B FILLET ADDED TO PREVENT CHAFING OF RUBBER CUSHION ON INSTALLATION.	AJS	09.01.16
F	REDESIGN; R1.200 WAS 1.100	CP	99.12.13
E	RE-DESIGN	BW	95.01.04
D	RE-DESIGN	BW	95.01.04
C	RE-DESIGN	BW	94.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D2230 TITLE MOUNTING LUG COPYRIGHT © 1994 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPLICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	AJS		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.		SCALE NTS	
DATE	09.01.16	REV. G SHEET 1 OF 3	



NOTES:

- 1) MATERIAL: MAKE FROM D2423 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE PART NUMBER TO A DEPTH OF 0.010±0.005 IN THIS LOCATION, WITH TOOL TIP RADIUS OF 0.015±0.005.
- 7) WEIGHT: -1: 0.16 lbs
-3: 0.14 lbs





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Canada

Tel (613) 632-5200

PURCHASE ORDER PO038228

Items													
Line Item	Part	Rev	Supplier Part No	Item No	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
	D3910-7P				Crosstube Lug As per Dwg D3910 Rev. E								
Line Item Note job# 167538													
8	D4091-1P				Lug As Per Dwg D4091 Rev.A		Firmed	11/23/17	30 pcs	0 pcs	30 pcs	\$16.10/pcs	\$483.00
Line Item Note job# 167528													
9	D3235-1P				Lug b167834		Firmed	11/23/17	10 pcs	0 pcs	10 pcs	\$15.00/pcs	\$150.00
10	D2230-3P				Lug b167833		Firmed	11/23/17	90 pcs	0 pcs	90 pcs	\$14.00/pcs	\$1,260.00
11	D2230-1P				Lug b167832		Firmed	11/23/17	40 pcs	0 pcs	40 pcs	\$12.88/pcs	\$515.20
Grand Total:												\$11,209.40	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT

Plex 11/7/17 10:47 AM DART.LAVOIE.CHANTAL



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 22314
Date: Dec 22, 2017
Page: 1

Sold to:	Ship to:
Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: PO038228	Sold By: Walz, Christian D.
Shipped By: your truck	Ship Date: Dec 22, 2017

Description	Bin Loc	Unit	Quantity ordered	Quantity shipped	Quantity on B/O
D2230-1 Mounting Lug Alodine and Paint as per QSI 005		Each	200	40	
D2230-3 Mounting Lug Alodine and Paint as per QSI 005		Each	300	90	
D3235-1 Mounting Lug Alodine and Paint as per QSI 005		Each	160	10	
D3910-1 Crosstube Lug Alodine and Paint as per QSI 005		Each	30	30	
D3910-3 Crosstube Lug Alodine and Paint as per QSI 005		Each	40		
D3910-5 Crosstube Lug Alodine and Paint as per QSI 005		Each	30		
D3910-7 Crosstube Lug, as per drawing D3910 Rev.E Alodine and Paint as per QSI 005		Each	20		
D4091-1 Lug as per drawing D4091 Rev.A Alodine and Paint as per QSI 005		Each	30		
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					
Received by _____		Thank you for your order!			

DAS
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9-89



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
10	D3235-1	Lug Paint Batch # 21566 Material B160522	38228
90	D2230-3	Lug Paint Batch # 21597 Material B160522	38228
40	D2230-1	Lug Paint Batch # 21597 Material B160522	38228
30	D3910-1	Lug Paint Batch # 21566 Material B160522	38228

Material supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, December 22, 2017